



Welding Consumable: Approval Certificate

Office: **Mumbai-Port**

Date: **22 April 2016**

This Certificate is issued to **Senor Metals Pvt. Ltd.**, to certify that the undernoted welding consumable is recommended for entry in the supplementary list of certified welding consumable in accordance with AWS A5.8/A5.8M, specification of the year 2004. This certificate is issued on the basis of satisfactory test results on the test coupons prepared on 1 March 2016 and subsequently tested on 14 March 2016. Welding consumable is manufactured by Senor Metals Pvt. Ltd, Jamnagar, India

Description:

Consumable name : SM 19
Size : 2.50 mm
SFA Classification : AWS A5.8 Gr. RB Cu Zn-C

Results of test :

	2.50mm
0.2% Proof stress	Not Required
UTS	Not Required
% Elongation	Not Required
Impact at -50deg C	Not Required
Chemical	Acceptable
Radiography	Acceptable
Fillet(H,V, OH)	Not Required

Chemical Analysis- Size: 1.20mm

	Cu	Sb	Zn	Pb	Fe	Al	Other
	%	%	%	%	%	%	%
Range	56.0-60.0	0.8-1.00	Remaining	0.05max	0.25-1.20	0.01max	0.50 max
Result	57.07	0.85	Remaining	<0.001	0.33	<0.010	0.040

	Si	Mg
	%	%
Range	0.04-0.15	0.01-0.50
Result	0.18	0.25

Certificate is valid until 13 March 2017.



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